

The right timber for the job

Use timber capable of giving a service life of at least 15 years. This means either a naturally durable species, such as being Ipe, Iroko, Oak, Jarrah, Balau and Western Red Cedar, or a softwood that has been pressure-treated to the right level for the job.

Check the Treated Wood Use Class table to make sure you're buying the right timber for the job:

- Use Class 4 for all structural members and timber posts in ground contact
- Use Class 3 (u) for boards and railings.

Treated wood – fitness for purpose

Based on BS EN 335:1, which defines the treatment Use Class for different applications

Use Class	Application	Risk of failure	Suitable for decking
3u (uncoated)	External: out of ground, non-structural	Medium/high	Yes – for deck boards and non-structural members above ground
4	External: in permanent ground or water contact	High	Yes – for structural members as well as posts in ground contact

Ask your supplier to verify that the wood supplied meets your Use Class specification – on the delivery note and invoice or a treatment certificate.

Timber strength

All decks should be built with strength-graded timber. Strength class C16 is considered the minimum standard, with C24 recommended for heavy domestic or commercial structures. For hardwoods, C30 is the minimum strength class.

Good quality pressure-treated softwoods with a medium or high density rating will give good wear resistance not only for private and domestic decks, but for most commercial projects as well. Species with lower density ratings, like Western Red Cedar, are more appropriate to domestic deck structures.

Slip resistance and standing water

Anti-slip decking boards, with grip inserts, are often used to give extra security. Occasional stiff brushing will reduce slipperiness.

Prevent standing water and saturated wood by designing a slight fall into the deck surface. Grooved boards, which channel water flow, can improve drainage further. Lay them so the channels are in the direction of the fall. Specifying a water repellent treatment will also help.

Metal fixings

Corrosion is the biggest threat to fixings used out of doors. Stainless steel, hot dipped galvanised, or high quality coated carbon steel fixings are best. Electroplated, brass, or uncoated steel fixings should not be used. Do not use aluminium either.

Always use the same type of metal for fixings and connectors.

Certified timber

Chain of Custody certified hardwoods and softwoods are now widely available and designers should ensure that the materials they specify can be supplied from sustainable and managed forests.

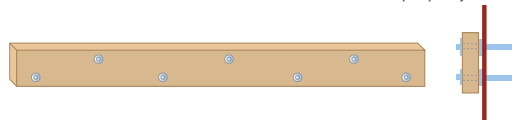


Density ratings of some common species used for decking

Western Red Cedar	390kg/m ³
British pine / E. Redwood	510kg/m ³
Douglas Fir	530kg/m ³
Larch	550kg/m ³
Southern Yellow Pine	590kg/m ³
Iroko	660kg/m ³
Oak (European)	720kg/m ³
Opepe	750kg/m ³
Jarrah	820kg/m ³
Yellow Balau	980kg/m ³

Wall plate: install with bolts positioned offset, 25% in from top and bottom and 600mm max.

Leave a 10mm gap between wall plate and property.

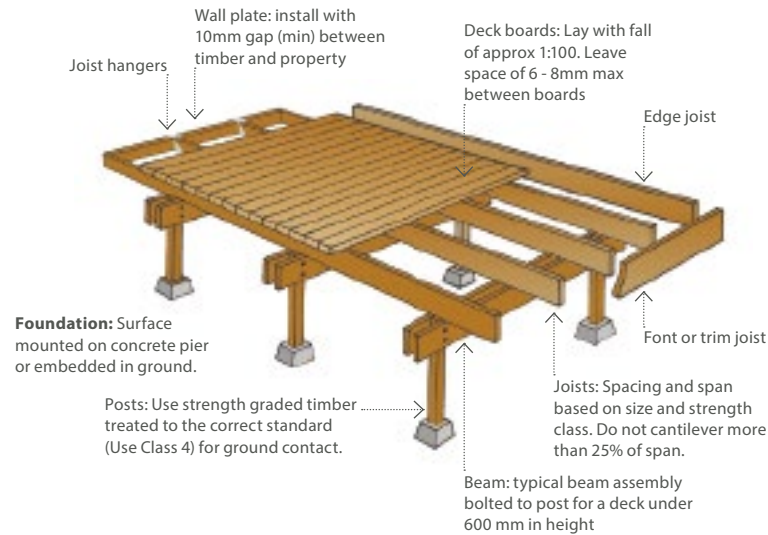


Site preparation

Clear all vegetation from under low level decks. If the area under the deck is visible, lay weed-suppressing sheeting, held in place with clips or a layer of gravel.

Construction principles

The diagram below shows the basic principles of a post and beam deck construction:



Deck boards are fixed to joists, which are supported by beams attached to posts to create a raised deck

- Wall plates (sometimes called ledger boards) are used to attach decks to a property, leaving a gap of at least 10mm to allow rainwater to drain away freely. Take care not to damage the property's dpc
- Post, beam and joist spacing varies depending on a number of factors. These include the size of the deck board being used, and the size and strength class of the framing materials. Some typical joist centres and spans are shown in the table for softwood strength class C16.

Maximum softwood joist spans

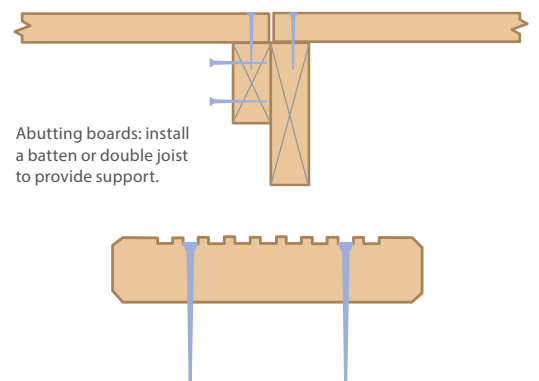
(metres) – Strength Class C16

Nominal joist size (mm)	Domestic decks joist centres (mm)			Commercial decks joist centres (mm)		
	400	500	600	400	500	600
150 x 50	3.00	2.81	2.64	2.20	1.97	1.80
100 x 50	2.00	1.86	1.75	1.47	1.33	1.22

When cross cutting or notching pressure-treated wood on site always brush the cut ends with an end-grain preserver available from your timber supplier. This will ensure the wood continues to be fit for purpose and avoids invalidating any manufacturer's guarantee.

Laying deck boards

- Build a slight fall into a decked surface for drainage. Lay grooved boards in the direction of fall
- The space between boards should be 5mm to 8mm wide to allow water to drain away and stop dirt accumulating
- Always locate abutting boards over a joist to which a 47mm batten has been attached for support. Fixing points need to be no closer than 25mm from board ends. Pre-drill fixing points to prevent splitting
- Every time the board crosses a joist it should be attached with two fixing points positioned at the quarter points of the board
- Fix grooved boards at the bottom of a groove, ensuring fixings are flush to avoid water retention
- Install hardwood boards using screws, pre-drilling every fixing point 2mm oversize to allow for any seasonal movement in the wood that could cause screws to break under the tension
- To improve grip, align boards, whether plain or grooved, at a right angle to the primary direction of travel.



Abutting boards: install a batten or double joist to provide support.

Parapets or balustrades

For decks raised less than 600mm from the ground, building regulations require parapets or balustrades to be at least 900mm high.

For decks raised more than 600mm, balustrades must be 1100mm high.

Spaces between individual components, like a baluster or rail, should never exceed 100mm wide.

All newel posts should be capped to avoid water being absorbed into the grain.



Further information and advice

Published by the Timber Decking and Cladding Association www.tdca.org.uk

- Technical Bulletin 02 Statutory Regulations
- Technical Bulletin 04 Deck Parapet Design and Installation
- Technical Bulletin 08 Metal Fixings
- Code of Practice 08/01 Raised Timber Decks

Published by TRADA (www.trada.co.uk)

- Timber Decking, by Patrick Hislop

Available on www.woodcampus.co.uk :

- Deck design and installation (online learning)
- Many other videos and publications.

Sustainable timber

Timber is the most sustainable mainstream building product. It is naturally renewable. Over 90% of timber used in UK construction comes from Europe, where more trees are grown than harvested (source: TTF Statistical Review 2016).

Softwood and temperate hardwood forests in Scandinavia, Europe, Canada and North America are stable or growing. Growing forests act as carbon sinks; wood products act as carbon stores.

Ask for PEFC or FSC Chain of Custody certification.

See Wood Campus RIBA CPD module *Procuring Sustainable Timber* for more on timber certification and sustainability and government requirements.



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